

 **TORKLIFT**
CENTRAL

Serving With Excellence Since 1976

eco  **HITCH**

Designed Specifically For Your **Green Vehicle**

X7907

Front Receiver Hitch

Chevrolet Silverado

1,000 lbs. Tongue Weight / 10,000 lbs. Towing Weight

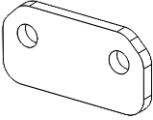
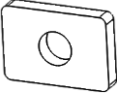


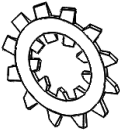
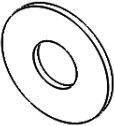







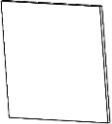
Version (2) BY: CW 3/31/20

TECH SUPPORT (800) 246-8132

**AFTER INSTALL, PLEASE GIVE
THIS BOOKLET TO YOUR CUSTOMER**

Parts Inventory

Item Image	Item Description	Part#	Qty
	Front Hitch Receiver	X7907-A1	1
	Spacer Plate	X7907-P3	2
	Plate Washer	TL-HW-PW-P30	2
	1/2"-13 x 5" Hex Head Bolt - Grade 8	13740	4
	1/2"-13 x 1-3/4" Hex Head Bolt - Grade 8	13741	2
	1/2" Star Washer	4566	2
	1/2" USS Flat Washer	6039	10
	1/2" Split Lock Washer	9302	6

	1/2" -13 Hex Nut – Grade 8	1751	6
	1/2" Bolt Fisher	3818	1
	14" Long Zip Tie	12069	1
	20" Trim Lok	12041	1
	Double Sided Foam Tape	10484	2

Installation Notes:

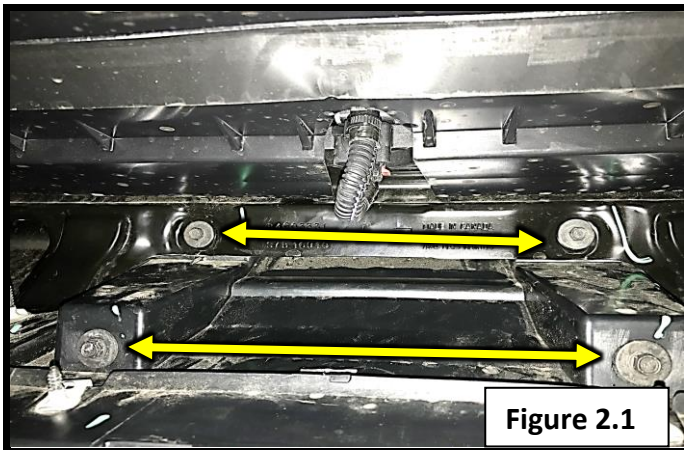
Step 1:

- Start by removing the 8 screws securing the lower center panel to the lower air dam and the front bumper. See figure 1.1.

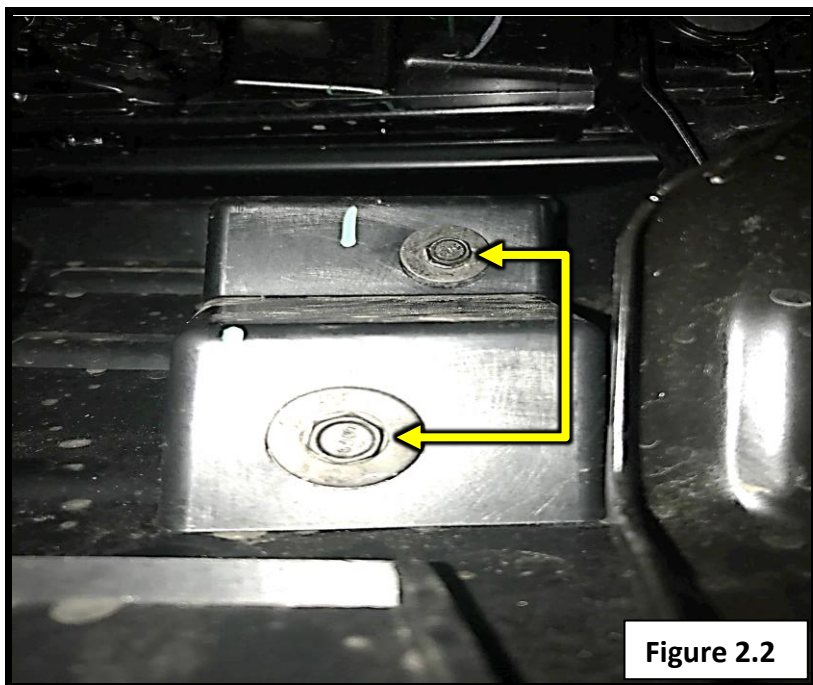


Step 2:

- Remove all 8 screws located behind the front bumper lower panel near the tow hooks/fog lamps.
- Remove 4 screws directly in the center of the panel and keep for reinstallation. See figure 2.1.

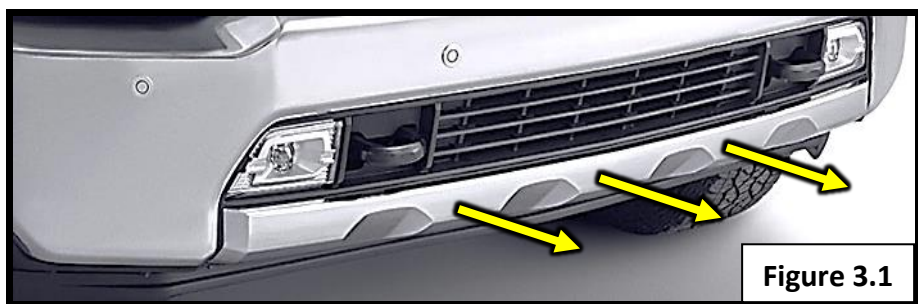


- Remove 2 screws on each side near the end of the panel and keep for reinstallation. See figure 2.2.



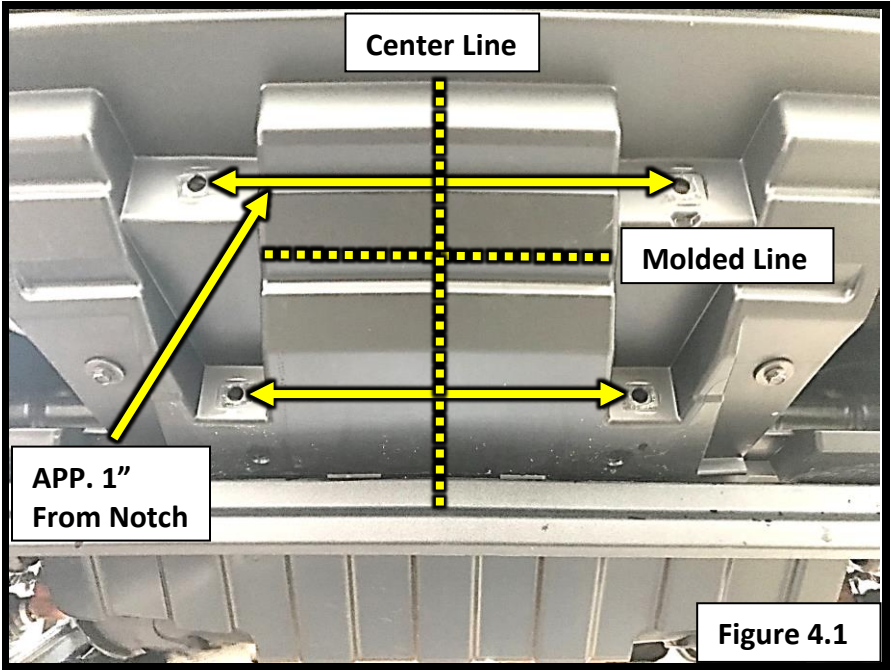
Step 3:

- Remove the lower center panel by pulling away from the bumper to release the plastic tabs holding the panel to the lower air dam. See figure 3.1.

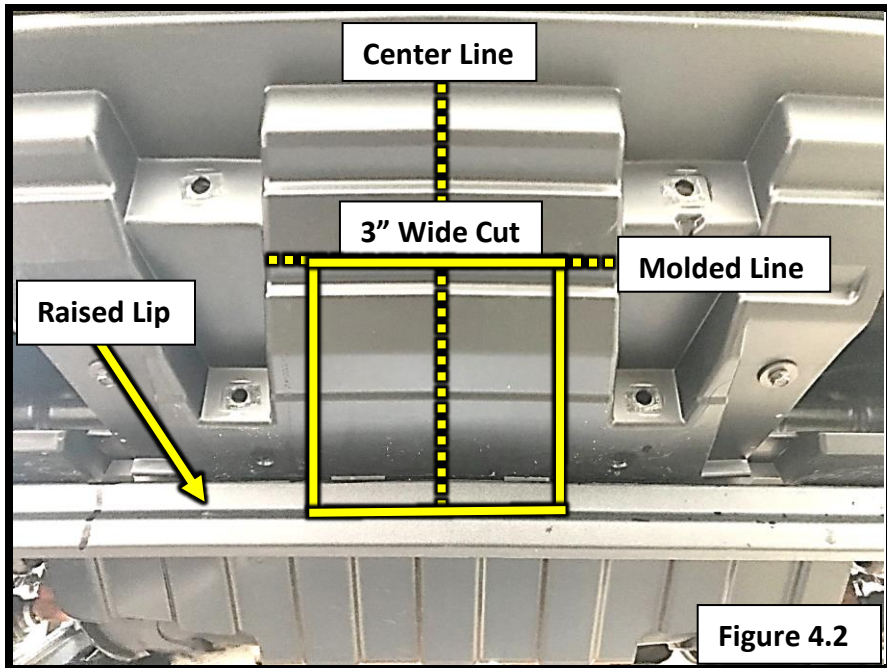


Step 4:

- Use the 4 mounting holes of the plastic to mark a center line as shown in figure 4.1.



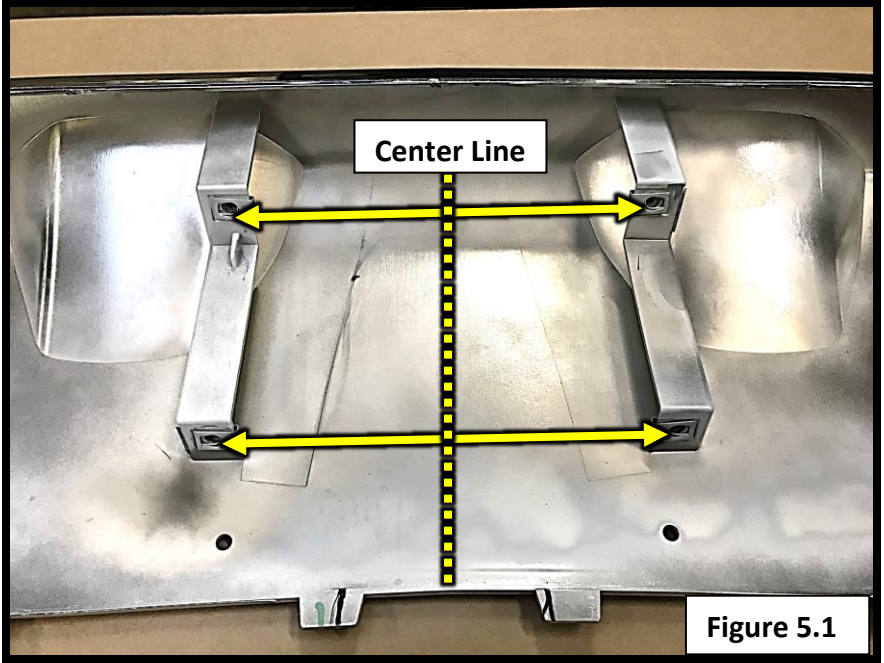
- From the center line and the molded line, mark a rectangle 3" in wide (1.5" on each side) and downward to the raised lip of the lower air dam. See figure 4.2.



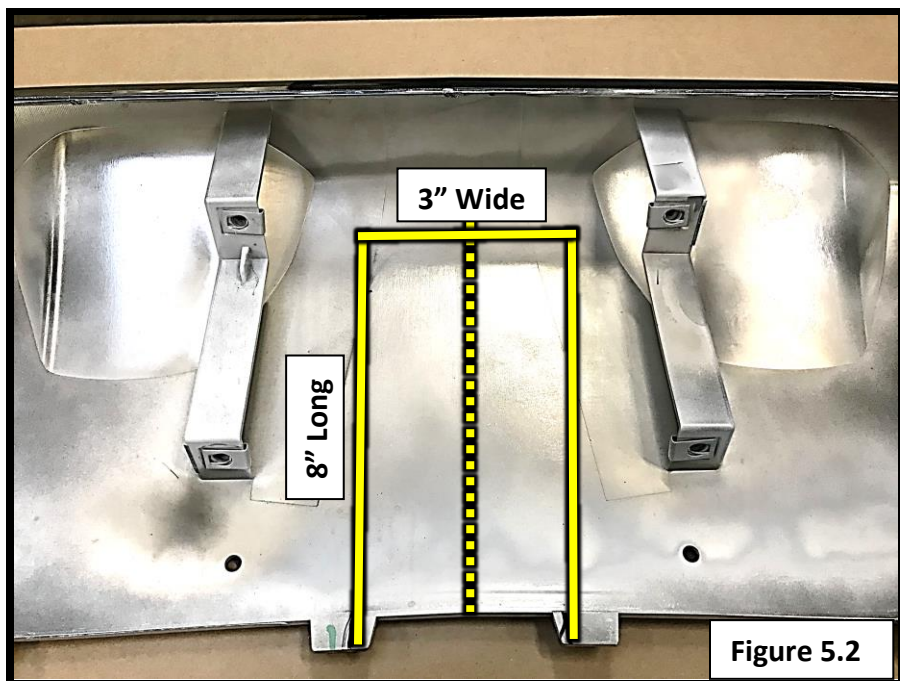
- Drill a small 1/4" hole somewhere inside the rectangle lines to allow access for cutting.

Step 5:

- Mark a center line on the backside of the lower center panel by measuring between the brackets or measure hole to hole as shown in figure 5.1.

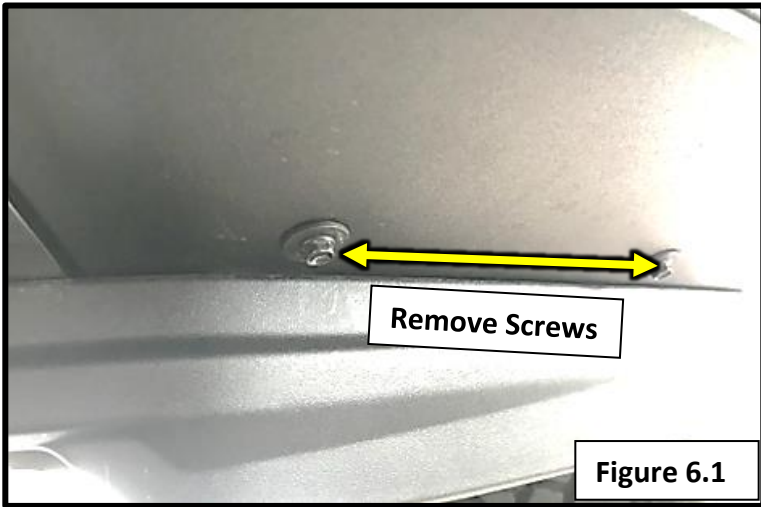


- From the center line, mark a rectangle 3" in wide (1.5" on each side) and 8" downward to the bottom of the two tabs as shown in figure 4.2.
- Use a reciprocating saw or equivalent tool to cut a rectangular hole starting from the bottom and cutting upwards.
- It is recommended to use masking tape to create a straight edge line for cutting.
- Install the supplied Trim Lok around the rectangular cutout for best results.

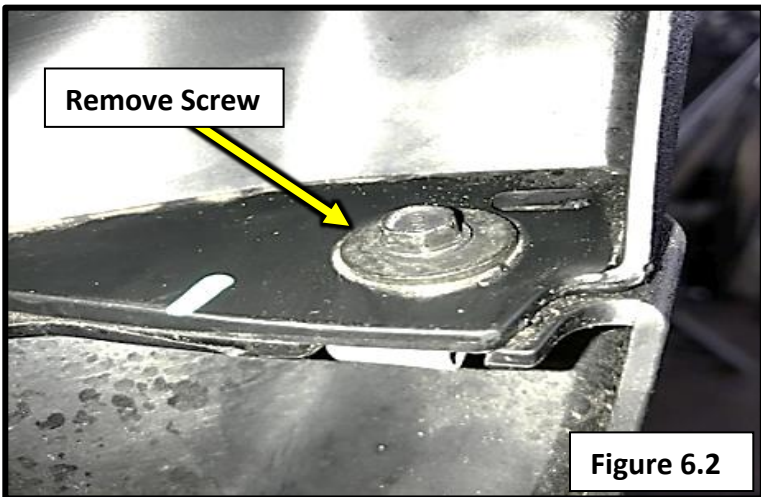


Step 6:

- Remove four (2 per side) remaining outside screws holding the lower air dam to the bumper. See figure 6.1.



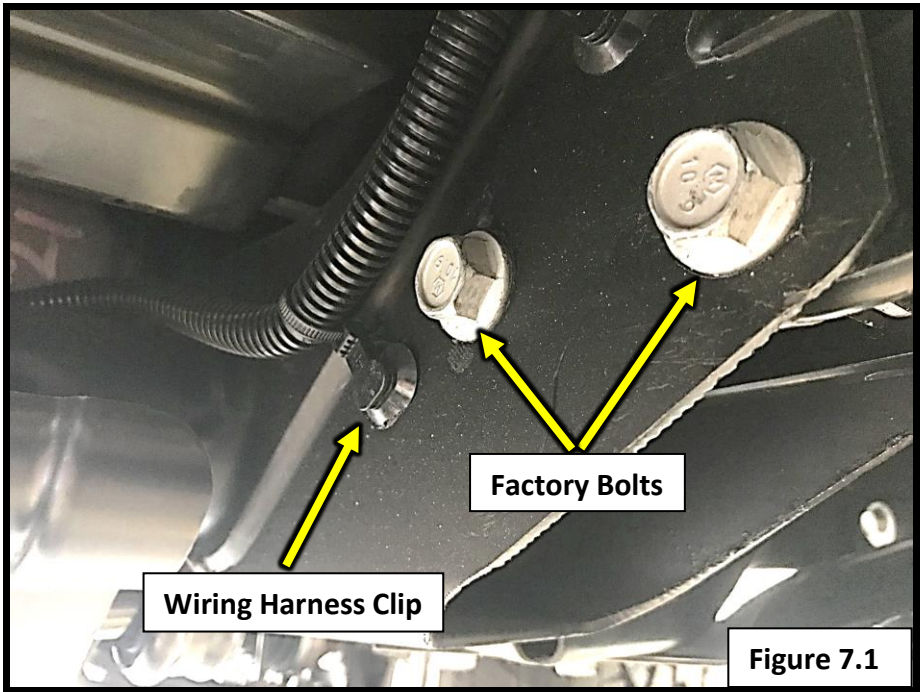
- Remove two (1 per side) screws located inside the corners of the air dam as shown in figure 6.2.



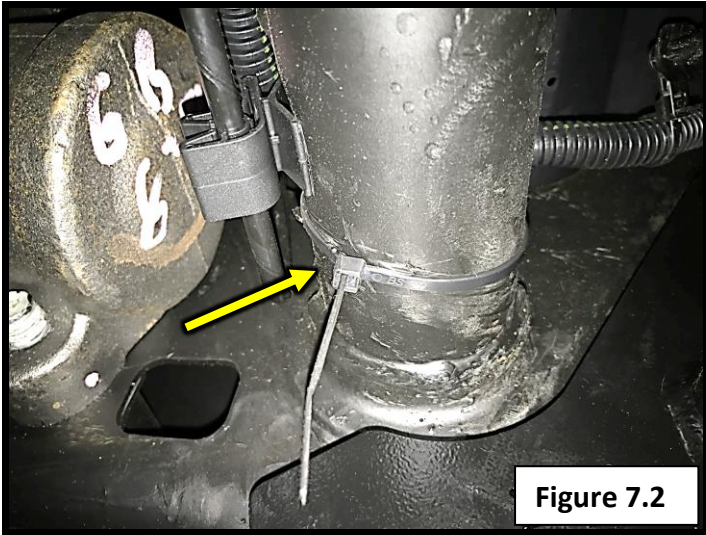
- Remove the lower air dam and set it aside.

Step 7:

- Remove the 4 factory bolts securing the two tow hooks. Discard the fasteners. This will be the mounting location of the hitch.
- Remove the electrical harness clipped into the frame on the driver side. See figure 7.1.

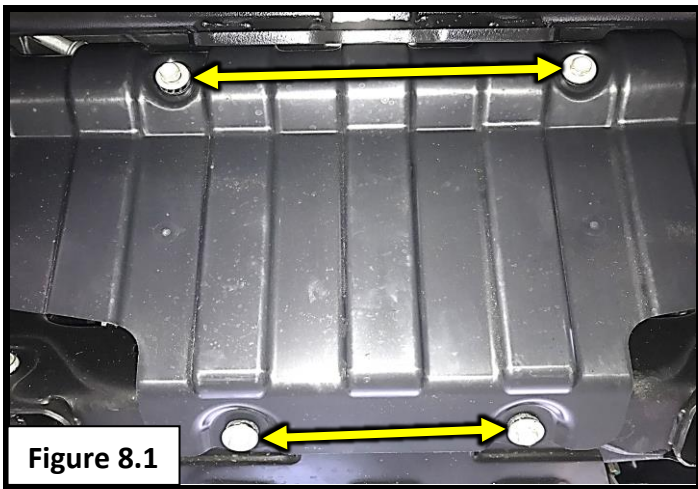


- Secure the electrical wire with a zip tie to the round crossmember as shown in figure 7.2.



Step 8:

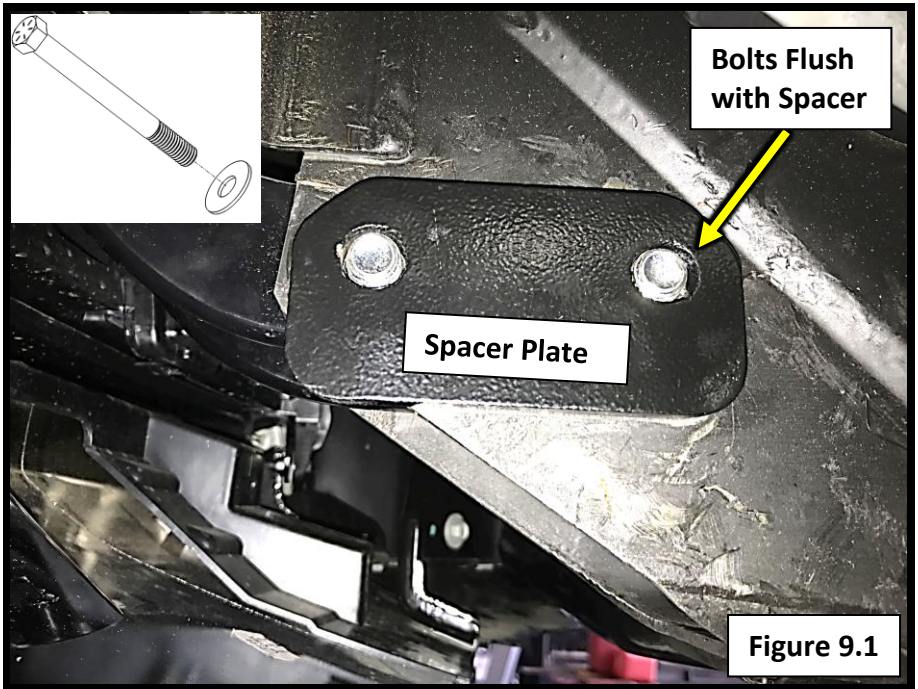
- Remove the 4 bolts securing the factory skid plate to allow better access for installing the front receiver. See figure 8.1.



- Remove the factory skid plate and set it aside.

Step 9:

- Insert a 1/2"-13 x 5" hex bolt with one 1/2" flat washer toward inside the truck into each hole on the frame through the factory tow hooks leaving approximately 1/4" sticking through the other side of the frame.
- Place the spacer plate onto the 1/2"-13 x 5" hex bolts with the double sided tape to secure the spacer plate to the frame. See figure 9.1.

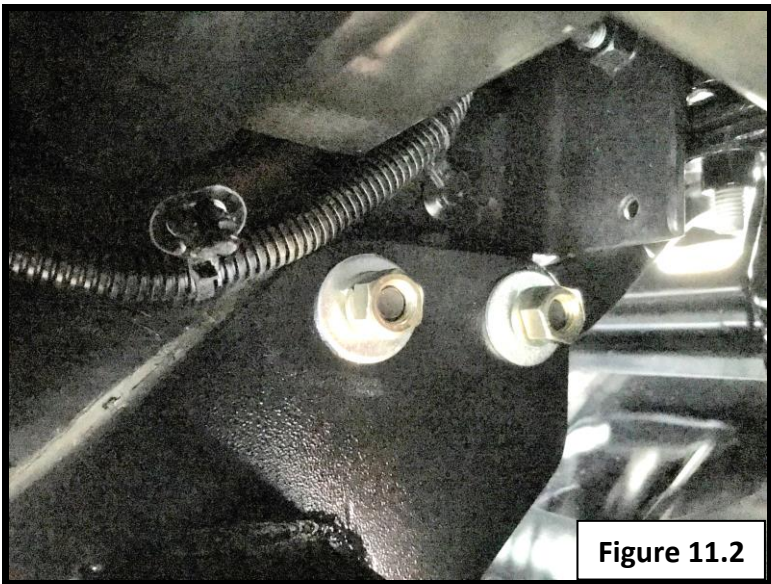
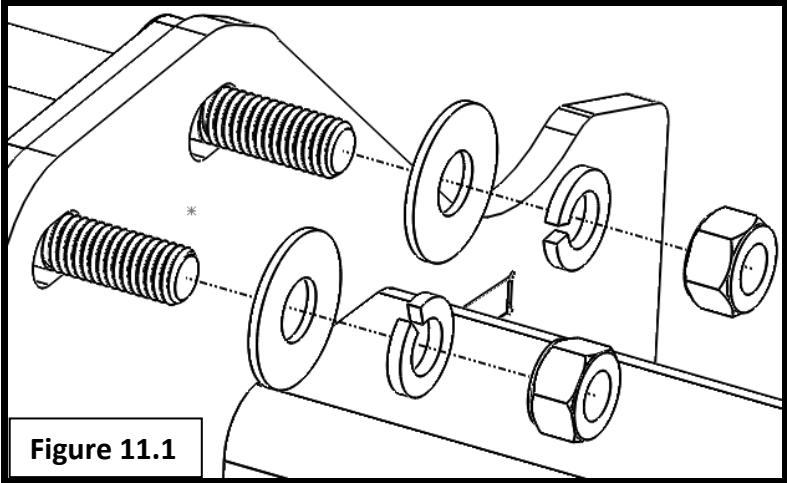


Step 10:

- Reinstall the lower center panel in the reverse order before attempting to install the front receiver hitch. See step 2 for reinstallation.

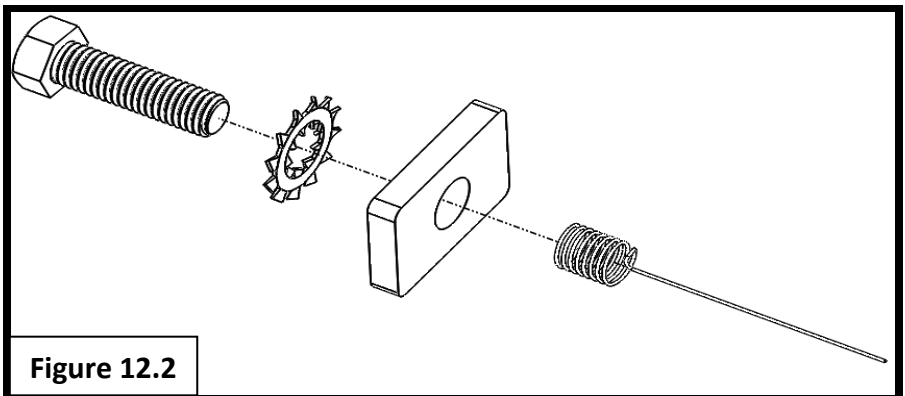
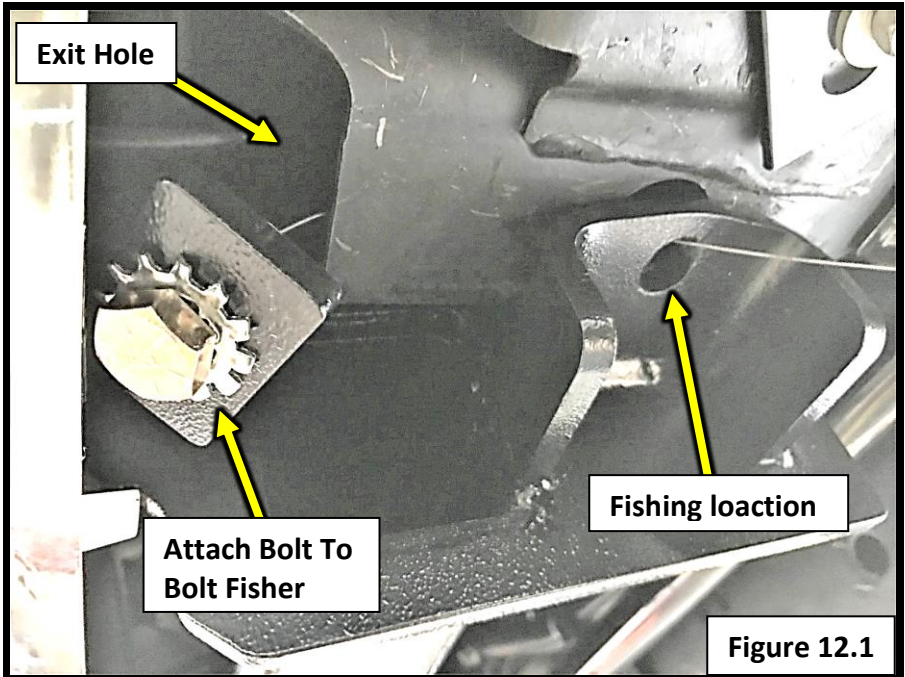
Step 11:

- Raise front receiver hitch into position to align the holes with the 1/2"-13 x 5" bolts then press the bolts through the hitch plates to hold it in position.
- Secure each 1/2"-13 x 5" bolt using one 1/2" flat washers, one 1/2" locks washers and a 1/2" nut. Leave the hardware loose. See figure 11.1 & 11.2

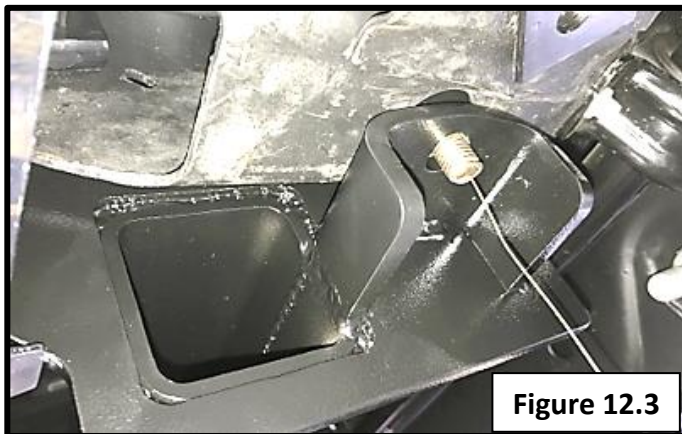


Step 12:

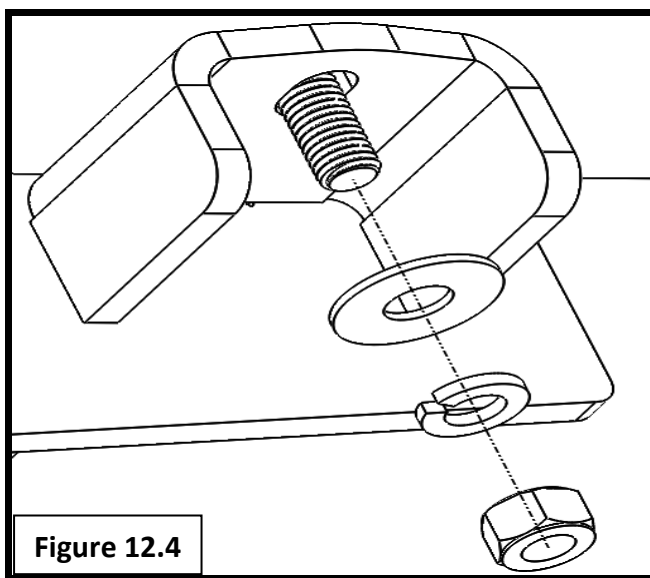
- Fish the coil end of the 1/2" bolt fisher through the bottom bracket of the hitch and exit the large hole toward the front of the vehicle.
- Attach a 1/2"-13 x 1-3/4" hex bolt, one 1/2" star washer, one plate washer to the coil end of the bolt fisher. See figure 12.1 & 12.2.



- Pull the wire end of the bolt fisher until the 1/2"-13 x 1-3/4" hex bolt protrude from the bottom of the hitch bracket. See figure 12.3. Then remove the bolt fisher.



- Secure the 1/2"-13 x 1/3/4" bolt using one 1/2" flat washer, one 1/2" lock washer, and a 1/2" hex nut. See figure 12.4.



- Repeat for opposite side of the truck.
- Torque all 1/2" hardware to 75ft-lbs.

Step 13:

- Reinstall the factory skid plate and other components in the reverse order of removal.



- The installation is complete.

WARRANTY/DISCLAIMER INFORMATION

Torklift Central requires proof of purchase for warranty claim registration, with pictures of any defective product before issuing a replacement. Torklift will not accept claims on any product without proof of purchase, which can be faxed, scanned, emailed or mailed to the information provided below. Torklift Central warrants its hitches, custom hitch receivers and accessories (excluding electrical wire harnesses which carry a warranty from their specified manufacturer) from date of purchase against defects in material and workmanship under normal use and service for the ownership life of the original consumer purchaser. Torklift Central will replace free of charge any part that proves defective in material or workmanship when presented to Torklift Central, transportation charges prepaid by purchaser, at the address below. **This warranty is limited to defective parts replacement only. Labor charges and/or damage incurred in installation or replacement, as well as incidental and consequential damages connected therewith are excluded.** This warranty does not include normal wear and tear or the finish and paint. Rusting, cracking or peeling of the finish is also excluded. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. Any damage to Torklift Central products as a result of misuse, abuse, neglect, accident, improper installation or any use violative of instructions furnished by Torklift Central will void the warranty. This warranty gives you specific legal rights and you may also have rights, which vary from state to state. With warranty service, you may be able to go to a small claims court, a state court or a federal district court.

Although Torklift Central trailer hitches are both tested and rated for towing within the specific capacity label found on each trailer hitch. Torklift Central assumes no liability for vehicle manufacturers warranty due to the use of a Torklift Central trailer hitch being used for towing behind any vehicle or using the trailer hitch in a manner that it was not designed for. Although this specific trailer hitch has a load rating, which includes trailer tongue weight, and a trailer weight

carrying capacity, Torklift Central is not responsible for the voiding of any warranty on any vehicle due to factory towing limitations. All vehicle warranties are the sole property and responsibility of the owner of the vehicle that the Torklift Central trailer hitch is installed upon. Torklift Central does not endorse towing behind any vehicle if the vehicles manufacturer states that towing is not recommended. Check your vehicle's owner's manual for the proper tow rating of your vehicle.

ADDRESS: 315 Central Ave N. Kent, WA 98032

WARNING Your vehicle may have a lower tow rating than this trailer hitch. If your vehicle's tow rating is less than the rated towing capacity on your Torklift Central trailer hitch, your trailer hitch capacity is limited to your vehicle's factory rated towing capacity.

DANGER Never exceed your vehicle's manufacturer's recommended towing capacity which may be a lower rating than this trailer hitch