

# STANDARD RISE AND TALL RISE END CAP SPLICE ASSEMBLY

Use these instructions to install 12" and 7" split end caps and braces. Read and follow these instructions along with the standard instructions carefully when installing tarp systems.

**NOTICE TO INSTALLER:** Even if familiar with hardware, read instructions prior to installation as improvements may be made without notice. Always handle components with care. If you have questions or problems, call customer service. When done, these instructions must be given to the consumer.



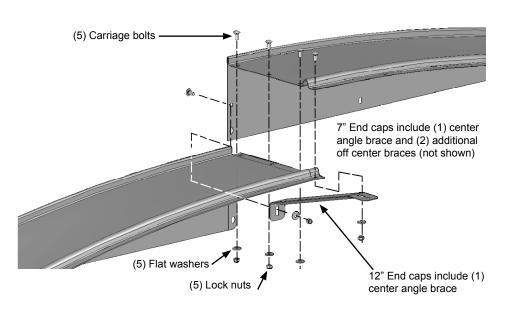
#### **PREPARATION**

#### **TOOLS NEEDED**

- Square
- Straight edge
- 9/16" Wrench
- Electric drill with 5/16" bit
- Protective eyewear
- · Marking pen
- · Tape measure
- Ladder

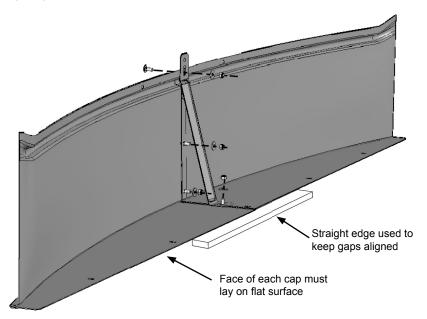
#### **PARTS DIAGRAM**

NOTE: Hardware appearance and components may vary.



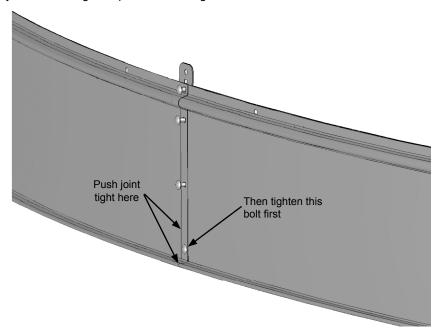
### 1. 12" AND 7" END CAP ASSEMBLY

- A. Lay end caps face down on flat surface.
- B. Align bottom edge of end cap with straight edge.
- C. Insert all carriage bolts in appropriate holes, add center angle brace and turn nuts finger tight.



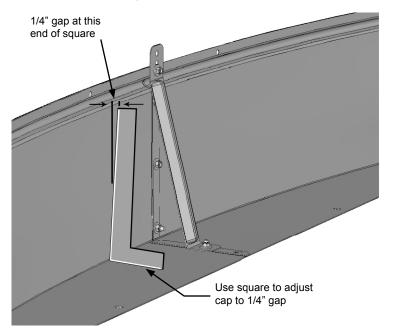
# 1. 12" AND 7" END CAP ASSEMBLY (Continued)

D. Push joint/hem as tight as possible then tighten bolts.



# 1. 12" AND 7" END CAP ASSEMBLY (Continued)

- E. Adjust end cap to have 1/4" gap at end of square.
- F. With face of end cap laying flat, tighten all remaining bolts.
- G. Repeat for remaining end caps.



- H. Depending on end caps, perform one of the following:
- If assembling 12" end caps refer to Owner's Manual for remaining instructions.
- If assembling 7" rise end caps, proceed to next Step.

#### 2. 7" END CAP BRACE ASSEMBLY

- A. Refer to standard owner's manual to mount end cap on top of box.
- B. When done mounting end cap to box, assemble (1) brace in square hole on each side of end cap center on each splice as shown. Secure with carriage bolt, washer and lock nut. Align bottom of each brace against box wall and hold while tightening bolt at top of brace.
- C. Push bottom of angle brace against wall and mark location at bottom. Drill 5/16" hole through box wall. Secure bottom of brace with 3/8" x 1" self-threading bolt. Repeat for remaining braces.

**NOTE:** If attaching brace to thin walled box, use washer and lock nut.

