### HARD TRUCK TOPPER SPECIAL CLAMP AND BOLT ON INSTRUCTIONS



## 2020-ON JEEP GLADIATOR WITH AND WITHOUT TRAIL RAIL

Read and follow these special instructions along with the standard instructions carefully before installing hard truck topper.

**NOTICE TO INSTALLER:** Even if familiar with product, read these instructions prior to installation as improvements may be made without notice. Always handle components with care. When done, these instructions must be given to the consumer.

**NOTICE TO CONSUMER:** Before using this product, read instructions. Save these instructions for future reference.

## PREPARATION

#### TOOLS NEEDED

- 9/16" Wrench
- In-lbs Torque wrench with 9/16" socket
- Protective eyewear
- Drill with 3/8" bit optional

#### **A** CAUTION: Over torquing hardware may damage components.

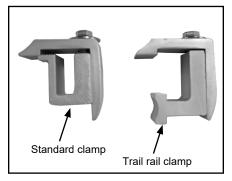
IMPORTANT: We recommend additional bolt on installation, especially for off road driving.

NOTE: Hardware appearance and components may vary.

## **1: INSTALLING RAILS**

A. Follow DURACAP<sup>™</sup> Hard Truck Topper instructions to build topper. Use these special clamping instructions to secure topper to box.

**NOTE:** For vehicles with trail rail, remove lower half of standard clamp and replace with trail rail clamp. Insert into trail rail for clamping.

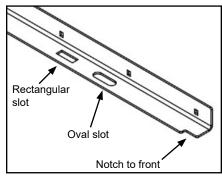


# 1: INSTALLING RAILS (Continued)

B. Align notch in side rail with edge of bulkhead, favoring the side rail to the inside of the box for ease of remaining installation.

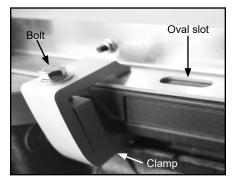
C. Starting at the front, place top clamp half on rectangular slot in side rail, then finger tighten bolt.

# IMPORTANT: Oval slot is for bolt on application.



D. Repeat for rear clamp, then repeat for opposite side rail.

E. For remaining truck topper installation, refer to ASSEMBLING TOPPER section of standard instructions. When finished with installation, torque all (4) clamps bolts to 120 in-lbs (10 ft-lbs).



# 2: BOLT ON INSTALLATION - Optional

A. After DURACAP<sup>™</sup> Hard Truck Topper is fully installed, install bolts in oval slots left open in Step 1.

B. Drill (1) 3/8" hole in each of the (4) oval slots. Place flat washers on hex bolts, then insert through drilled hole and secure with nylock flange nuts. Torque bolts to 85 in-lbs (7 ft-lbs).